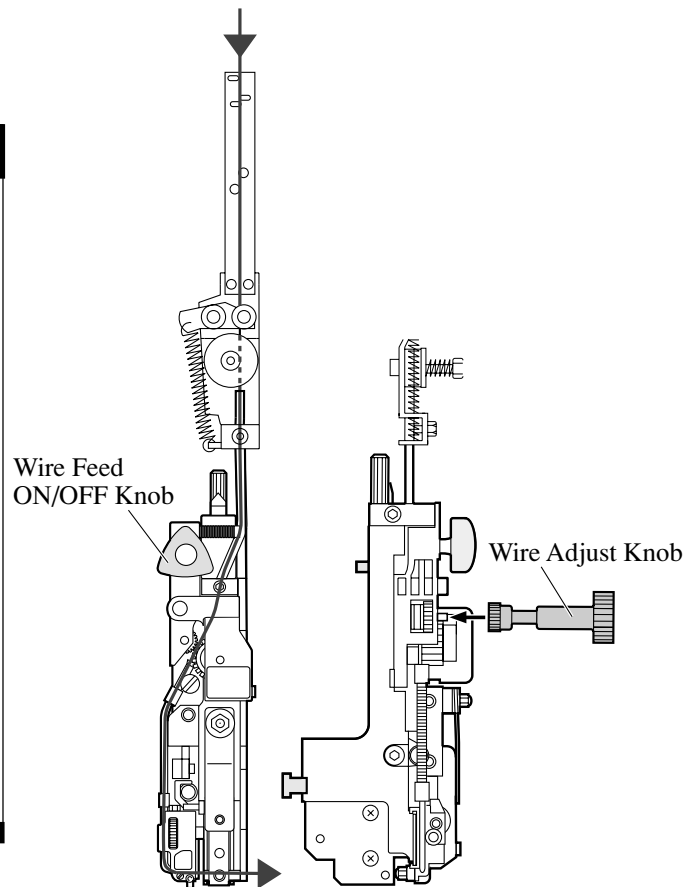
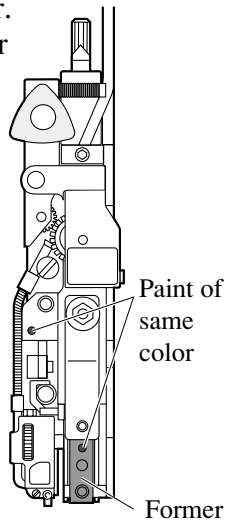


4-3 Threading

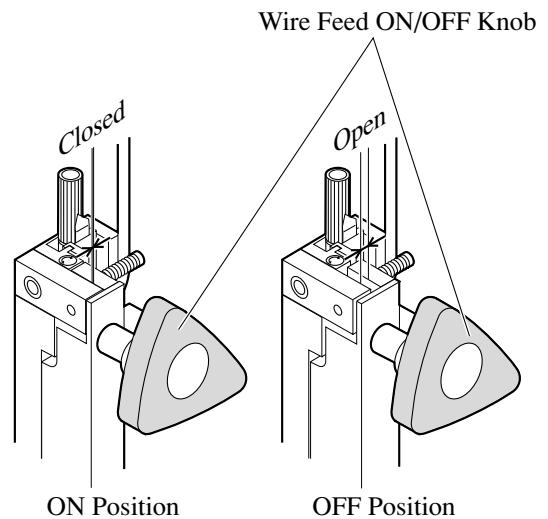
This section shows how to thread wire to stitcher head.

Before Attachment

When you purchased a new stitcher head, put the mark with a same color on the stitcher head and former. This prevents the former from being installed to another stitcher head after removing it. The former is adjusted so that the wire hold position is aligned with the V-shaped ditch of the stitcher head. Therefore, if the former is installed to another stitcher head, the wire may not be stitched correctly.



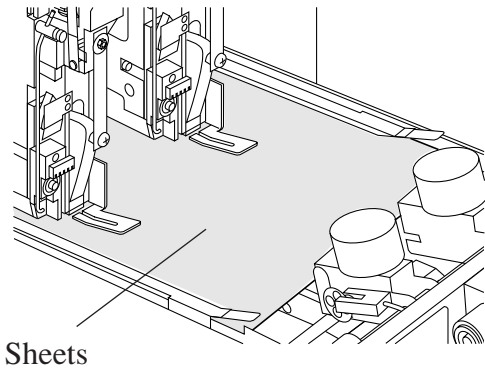
1. Turn wire feed ON/OFF knob to off position. (See the drawing below)
2. Insert wire as shown in the drawing at right.
3. Turn wire feed ON/OFF knob to on position.
4. Turn wire feed roller with adjust knob to thread wire.



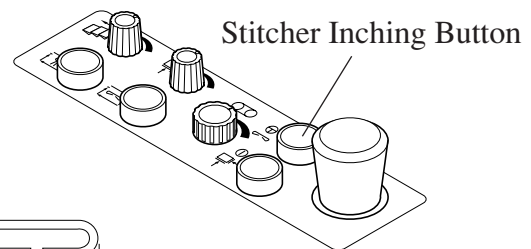
4-4 Test Stitch

This section shows how to test stitch.

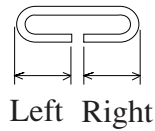
1. Place a few sheets in the jog section.



2. Press stitcher inching button until stitcher head stitches sheets.



3. Check the right and left lengths of stitched wire.



4-5 Stitch Length Adjustment

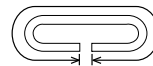
This section shows how to adjust stitch length.

1. Turn wire length adjust knob and adjust stitch length.

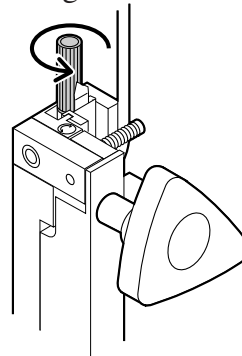
Clockwise - Shorter

Counterclockwise - Longer

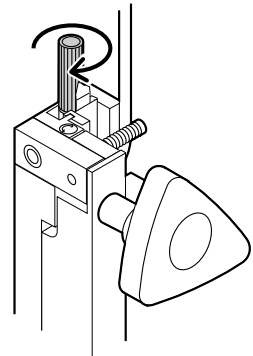
Stitch Length



Lengthen



Shorten



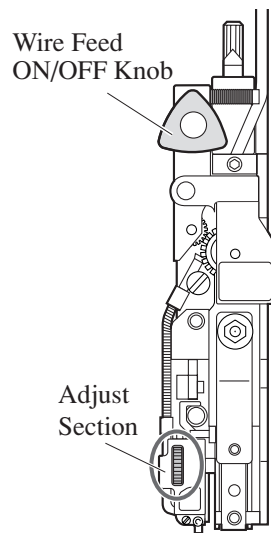
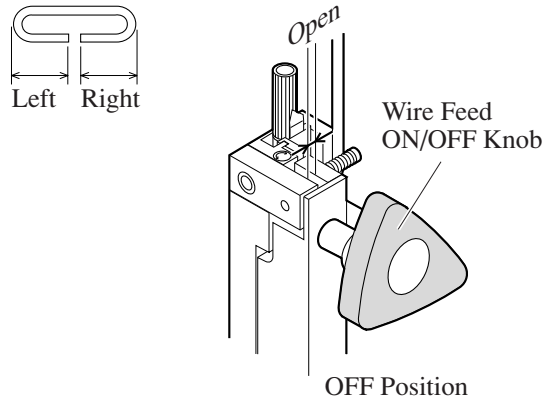
NOTE

- In case of the 48/5S Stitcher, to the contrary, turning knob clockwise makes the stitch length longer.

4-6 Stitch Balance Adjustment

This section shows how to adjust balance of stitch.

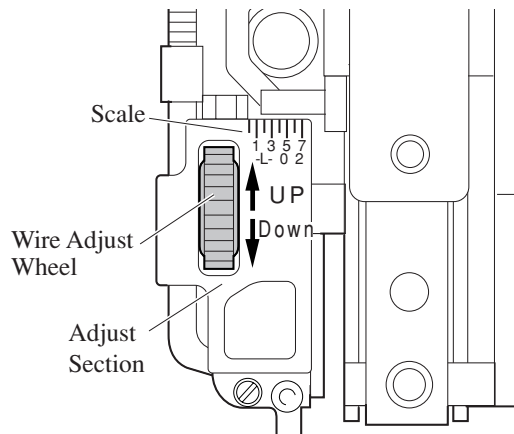
1. Turn wire feed ON/OFF knob to off position.



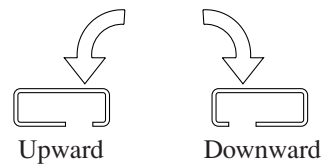
2. Adjust wire balance by turning the wire adjust wheel.

Turn downward - Right leg longer
 Turn upward - Left leg longer

NOTE
Use scale as reference of wire balance.



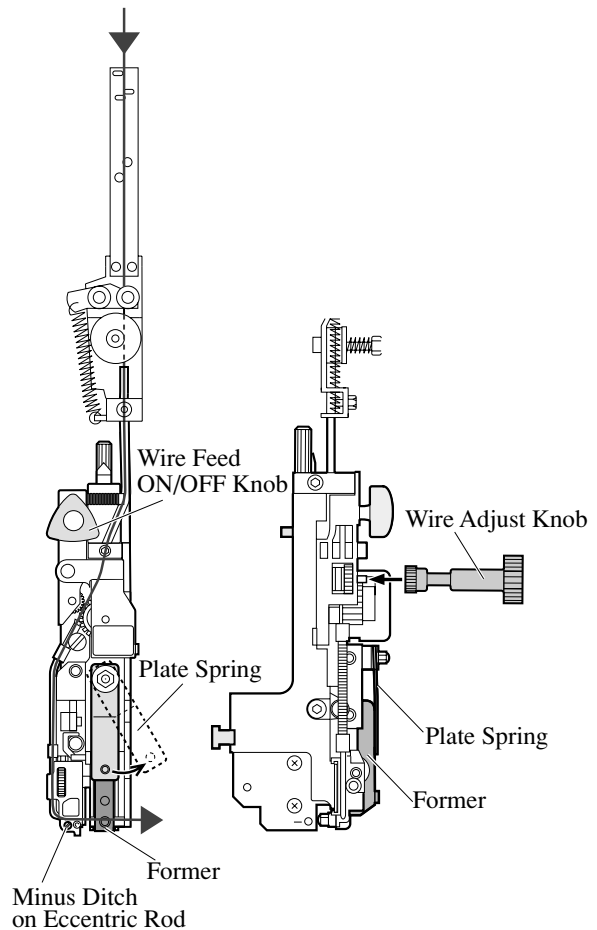
3. Turn wire feed ON/OFF knob to on position.



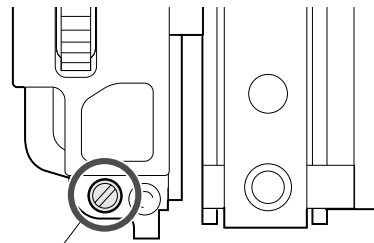
4-7 Wire Straight Adjustment

This section shows how to straighten wire.

1. Turn wire feed ON/OFF knob to on position.
2. Slide plate spring to right and remove former. Wire can be visible.
3. Turn wire adjust knob clockwise and feed wire. You can check whether wire comes out straightly or not.



4. If wire does not come out straightly, turn the minus ditch on the eccentric rod with a screw driver and straighten the wire.



Turn and adjust the eccentric rod with a minus screwdriver so that the wire comes out straightly.

5. Turn wire adjust knob clockwise and feed wire for check.
6. Cut the wire and attach the former and the plate spring.
 - Attach the former to the original stitcher head. The stitcher head and former have the paint of the same color.

